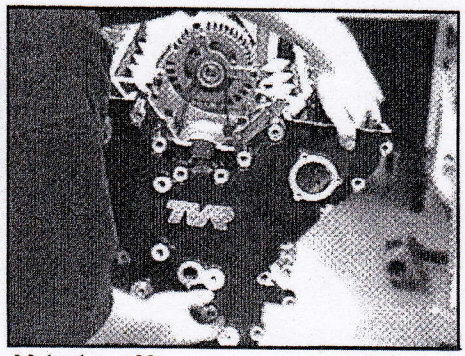
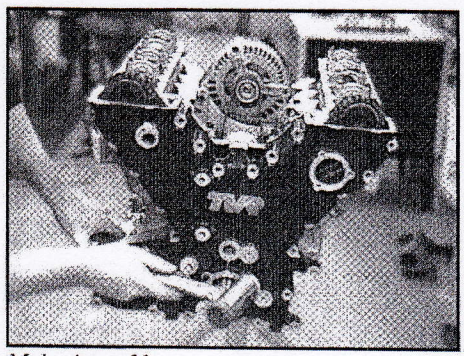


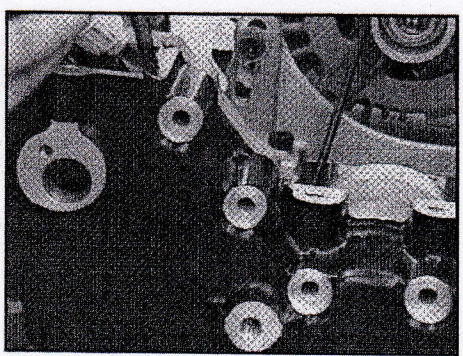
Main Assembly

...carefully fit the front cover making sure the timing chain doesn't jump a tooth on a sprocket.



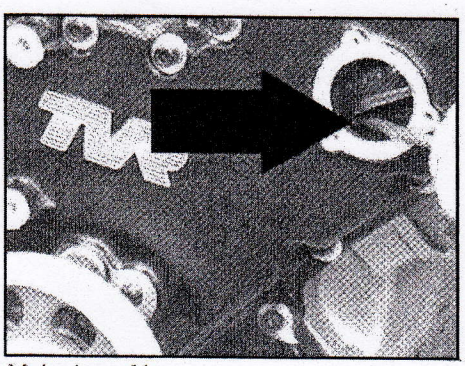
Main Assembly

Tap the cover home, aligning it with the 1/2 time and idler pivots.



Main Assembly

Apply loctite to the fixing screws and torque to 20 ft lbs.



Main Assembly

Fit the tensioner arm adjuster and tension the chain so that the tensioner arm can just be lifted from the tensioner pin with a 12 " screwdriver.